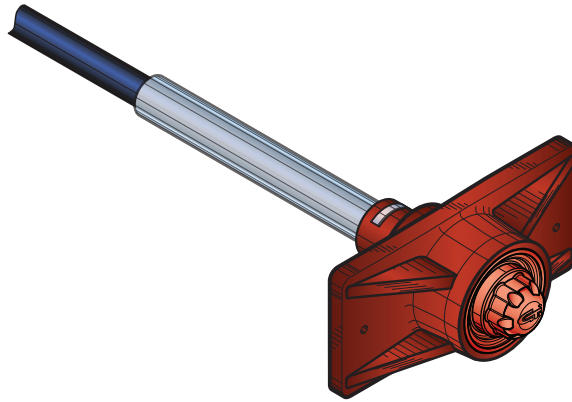




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## GTI® 0.5" Zero Void® Fixed-End



**General Technologies, Inc.** designs and supplies the most advanced and reliable Encapsulation Systems for Unbonded Post-tensioning available today. The **GTI® Zero Void® Encapsulation System** is a proven method of providing corrosion protection for unbonded tendons. Our patented system consists of an anchor casting encapsulated in a thick polyethylene material with excellent chemical and cold temperature resistance. The **GTI® Zero Void® System** eliminates the need to fill sleeves (tubes) with grease as required by ACI and PTI Guide Specifications.

**GTI® Zero Void® Fixed-End Anchorages** are push seated in the fabricator's plant using a **GTI® Push Seater** thus eliminating pull seating of the fixed-end wedges and the need for a grease filled tube to protect the strand. The low-profile encapsulation cap is easily attached and helps prevent "knock-off" during shipping.

The **GTI® Zero Void® Sheathing Lock System** includes all of the advantages and features of the original **GTI® Zero Void® System** while incorporating new features to help post-tensioners achieve the requirements as written in PTI and ACI Specifications for Unbonded Single-Strand Tendons.

The advantages of the **GTI® Zero Void® Sheathing Lock** are:

- An encapsulation system without sleeves - there is no annular space (void) to fill with PT Coating between the sleeve and the strand.
- The sheathing will not move or contract after the Sheathing Lock is affixed.
- Sheathing movement due to thermal expansion or contraction is not a factor any longer.

**GTI® Zero Void® Spring-Loaded Fixed-End Anchorages** are hand installed using special springs and caps in the field for special circumstances. These specialty anchorages do not need grease filled tubes to protect the strand.

**GTI® Zero Void® Grease Caps** are designed especially for the **GTI® Zero Void® System**. The cap is part of the **GTI® Zero Void® System** and is pre-filled with a precise amount of grease that is held in place by a clear membrane. The cut tendon tail breaks the clear membrane when the cap is locked into place. Once the clear membrane is severed, the grease displaced by the tendon tail will fill the wedge cavity, further enhancing the corrosion protection within the **GTI® Zero Void® System**.

Please contact GTI Technical Representatives at [sales@gti-usa.net](mailto:sales@gti-usa.net) for more information.

See [www.gti-usa.net/patents.shtml](http://www.gti-usa.net/patents.shtml) for a listing of many of the patents licensed to GTI, including patents that may cover one or more of the products identified.

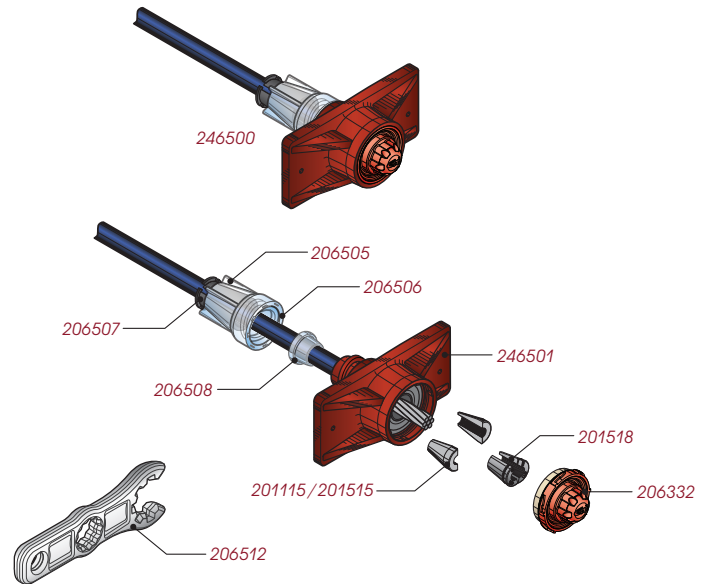
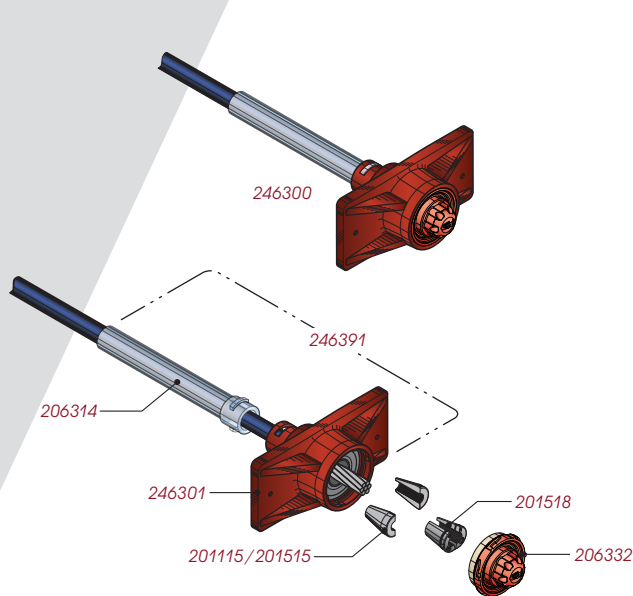


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# GTI® 0.5" Zero Void® Fixed-End

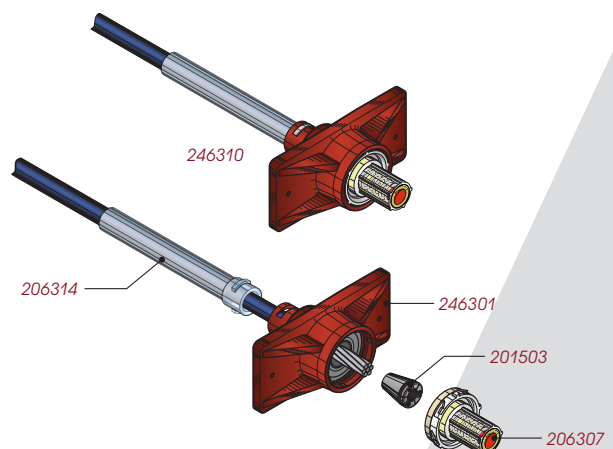
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GTI® 0.5" ZERO-VOID FIXED-END			
246300	GTI .5" ZERO VOID ENCAPSULATION SET, D.E., SM1-05, including		
	246391	GTI .5" ZERO VOID ENCAPSULATION & SEAL, SM1-05	
	246301	GTI .5" ZERO VOID ENCAPSULATION, SM1-05	
	206314	GTI .5" ZERO VOID SEAL, 6", TRANSPARENT	
	206332	GTI .5" ZERO VOID CAP, DE W/GREASE	
	FOR WEDGE PART NUMBER SEE WEDGE TABLE		

GTI® 0.5" WEDGE TABLE		
GTI® Zero Void Anchorage Kits are sold with a variety of wedge types based on customer preference. See table below to determine/identify wedge type.		
A	201115	GTI WEDGE, 2 PIECE. .5", 1.2" LONG
B	201515	GTI S1-05 2-PIECE WEDGE, 1.2" LONG
C	201518	GTI S1-05 2-PIECE WEDGE, W/CLIP

GTI® 0.5" ZERO VOID FIXED-END (SPRING-LOADED)	
246310	GTI .5" ZERO VOID FIXED-END (SPRING-LOADED), SM1-05
246301	GTI .5" ZERO VOID ENCAPSULATION, SM1-05
206307	GTI .5" ZERO VOID CAP, SPRING LOADED W/RED MARKER TAB/GREASE
206314	GTI .5" ZERO VOID SEAL, 6", TRANSPARENT
201503	GTI S1-05 3-PIECE WEDGE WITH SPRING



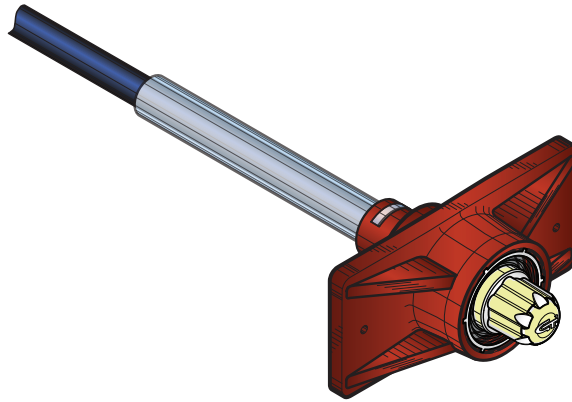
GTI® 0.5" ZERO-VOID FIXED-END (SHEATHING LOCK)	
246500	GTI .5" ZERO VOID ENCAPSULATION SET, SHEATHING LOCK, SM1-05
246501	GTI .5" ZERO VOID ENCAPSULATION, SHEATHING LOCK, SM1-05
206332	GTI .5" ZERO VOID CAP, DE W/GREASE
206505	GTI .5" ZERO VOID SHEATHING LOCK CARTRIDGE
206506	GTI .5" Z-VOID, SHEATHING LOCK CARTRIDGE BODY
206507	GTI .5" Z-VOID, SHEATHING LOCK CARTRIDGE WEDGE
206508	GTI .5" ZERO VOID SHEATHING LOCK CARTRIDGE GASKET
FOR WEDGE PART NUMBER SEE WEDGE TABLE	
206512	.5" Z-VOID, SHEATHING LOCK WRENCH



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## GTI® 0.5" Zero Void® Stressing-End



**General Technologies, Inc.** designs and supplies the most advanced and reliable Encapsulation Systems for Unbonded Post-tensioning available today. The **GTI® Zero Void® Encapsulation System** is a proven method of providing corrosion protection for unbonded tendons. Our patented system consists of an anchor casting encapsulated in a thick polyethylene material with excellent chemical and cold temperature resistance. The **GTI® Zero Void® System** eliminates the need to fill sleeves (tubes) with grease as required by ACI and PTI Guide Specifications.

The **GTI® Zero Void® Stressing-End** utilizes the **GTI® Plasma Cutter** or **GTI® PocketShear®** to cut tendon tails after stressing. The **GTI® Plasma Cutter** generates a minimal amount of heat during cutting and has no effect on the heat treatment of strand or wedges compared to using oxyacetylene torch cutting. Additionally, the **GTI® Plasma Cutter** and **GTI® PocketShear®** quickly cut the tendon tail to a precise length, unlike other methods.

The **GTI® Nail-Less Pocket Former** is designed to eliminate the use of nails to fasten the stressing anchor to the edge form thus eliminating staining of the concrete surface.

The **GTI® GROUT-LOCK® Pocket Former**, consisting of a pocket former with a lock ring that can be used with the **GTI® Zero Void® System**, is a unique concept to improve the quality and longevity of post-tensioning tendons by providing a mechanical bond that holds the grout plug tightly in place against the surrounding concrete even in less than ideal conditions where the stressing pocket is wet, dirty, covered with grease, or torch residue. The **GTI® GROUT-LOCK® Ring** has an interior concave surface creating a shear key and slides into position on the **GTI® GROUT-LOCK® Pocket Former** holding it in place.

The **GTI® Zero Void® System** eliminates the need to strip the plastic sheathing protecting the strand prior to stressing by using a special tool, the **GTI® Sheathing Stripper®**, to remove the sheathing from inside the anchor cavity immediately prior to stressing. There is no bare strand exposure during construction.

The tabs in the encapsulation provide a mechanical connection of the **GTI® Zero Void® Grease Cap** that allows the cap to be quickly and permanently locked in place at the proper depth thus allowing an easy gauge of proper cap installation. **GTI® Zero Void® Grease Caps** are designed especially for the **GTI® Zero Void® System**. The cap is part of the **GTI® Zero Void® System** and is pre-filled with a precise amount of grease that is held in place by a clear membrane. The cut tendon tail breaks the clear membrane when the cap is locked into place. Once the clear membrane is severed, the grease displaced by the tendon tail will fill the wedge cavity, further enhancing the corrosion protection within the **GTI® Zero Void® System**.

Please contact GTI Technical Representatives at [sales@gti-usa.net](mailto:sales@gti-usa.net) for more information.

See [www.gti-usa.net/patents.shtml](http://www.gti-usa.net/patents.shtml) for a listing of many of the patents licensed to GTI, including patents that may cover one or more of the products identified.

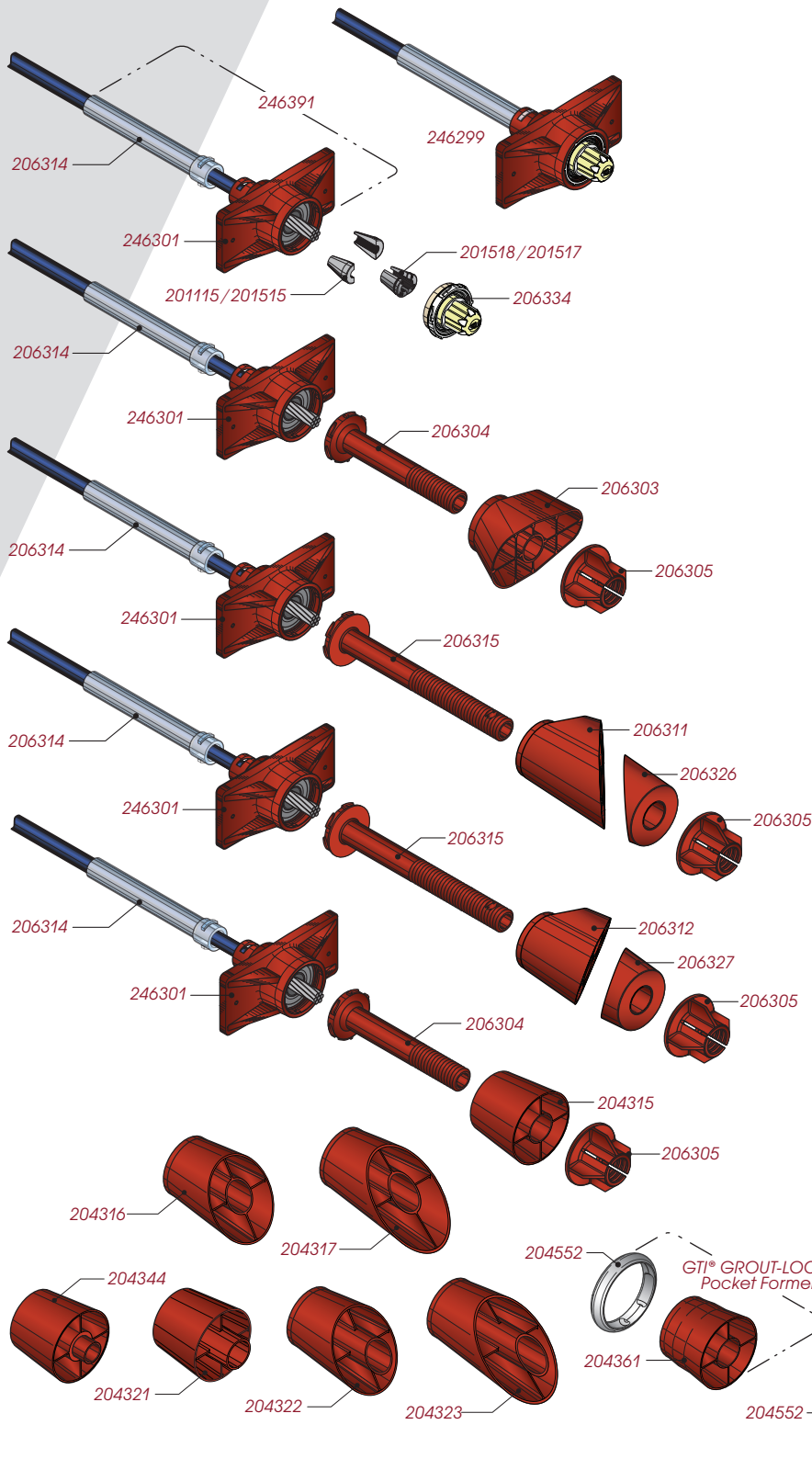


**GENERAL TECHNOLOGIES, INC.®**



# GTI® 0.5" Zero Void® Stressing-End

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## GTI® 0.5" ZERO VOID STRESSING-END

246299	GTI .5" ZERO VOID ENCAPSULATION SET, L.E., SM1-05, including	
	246391	GTI .5" ZERO VOID ENCAPSULATION & SEAL, SM1-05
	246301	GTI .5" ZERO VOID ENCAPSULATION, SM1-05
	206314	GTI .5" ZERO VOID SEAL, 6", TRANSPARENT
	206334	GTI .5" ZERO VOID CAP, LE W/GREASE

FOR WEDGE PART NUMBER SEE WEDGE TABLE

## GTI® 0.5" ZERO VOID STRESSING-END POCKET FORMERS (NAIL-LESS SYSTEM)

206303	GTI .5" ZERO VOID POCKET FORMER, 2", PLASMA	
206311	GTI .5" ZERO VOID POCKET FORMER 45 DEG, PLASMA	
	206326	GTI .5" Z-VOID POCKET FORMER 45 DEG, NUT SPACER
206312	GTI .5" ZERO VOID POCKET FORMER 30 DEG, PLASMA	
	206327	GTI .5" Z-VOID POCKET FORMER 30 DEG, NUT SPACER
204315	GTI POCKET FORMER, 5ZV, PS, NO SHANK	
204316	GTI POCKET FORMER, 5ZV, PS, 30 DEG, NO SHANK	
	206327	GTI .5" Z-VOID POCKET FORMER 30 DEG, NUT SPACER
204317	GTI POCKET FORMER, 5ZV, PS, 45 DEG, NO SHANK	
	206326	GTI .5" Z-VOID POCKET FORMER 45 DEG, NUT SPACER

Note: the above pocket formers require a mandrel and nut.

206304	GTI .5" ZERO VOID FORMER, MANDREL	
206315	GTI .5" Z-VOID POCKET FORMER, MANDREL, LONG	
206305	GTI .5" Z-VOID POCKET FORMER, NUT	

## GTI® 0.5" ZERO-VOID STRESSING-END POCKET FORMERS

204344	GTI POCKET FORMER, 5ZV, PS, 7/8" SHANK	
204321	GTI POCKET FORMER, 5ZV, PS, SHANK	
204322	GTI POCKET FORMER, 5ZV, PS, 30 DEG, SHANK	
204323	GTI POCKET FORMER, 5ZV, PS, 45 DEG, SHANK	

## GTI® 0.5" ZERO-VOID STRESSING-END POCKET FORMERS (GROUT-LOCK®)

204361	GTI POCKET FORMER, 5ZV, NO SHANK, GROUT-LOCK	
204369	GTI POCKET FORMER, 5ZV, PS, 7/8" SHANK, GROUT-LOCK	
204552	GTI POCKET FORMER, GROUT-LOCK RING	
206523	GTI .5" Z-VOID POCKET FORMER, 2", GROUT-LOCK, PLASMA	
204553	GTI POCKET FORMER, GROUT-LOCK RING, PLASMA	

## GTI® WEDGE TABLE

GTI® Zero Void Anchorage Kits are sold with a variety of wedge types based on customer preference. See table below to determine/identify wedge type.

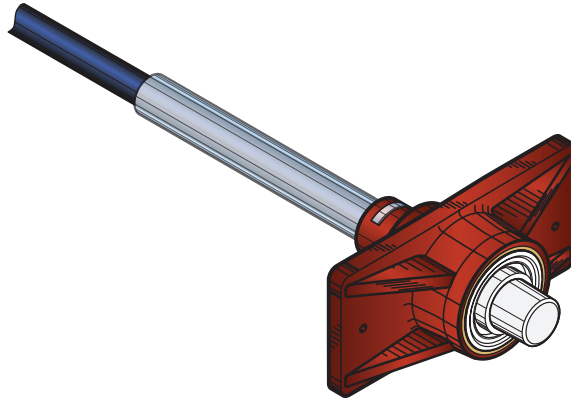
A	201115	GTI WEDGE, 2 PIECE. .5", 1.2" LONG
B	201515	GTI S1-05 2-PIECE WEDGE, 1.2" LONG
C	201518	GTI S1-05 2-PIECE WEDGE, W/CLIP
D	201517	GTI S1-05 2 PIECE WEDGE, W/CLIP, SMOOTH



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## GTI® 0.5" Zero Void® Stressing-End (Metal Ring)



**General Technologies, Inc.** designs and supplies the most advanced and reliable Encapsulation Systems for Unbonded Post-tensioning available today. The **GTI® Zero Void® Encapsulation System** is a proven method of providing corrosion protection for unbonded tendons. Our patented system consists of an anchor casting encapsulated in a thick polyethylene material with excellent chemical and cold temperature resistance. The **GTI® Zero Void® System** eliminates the need to fill sleeves (tubes) with grease as required by ACI and PTI Guide Specifications.

The **GTI® Zero Void® Stressing-End with Metal Ring** utilizes a metal ring with a groove to protect the encapsulation from the heat generated by an oxyacetylene torch. A **GTI® PocketShear®** can also be utilized with the **GTI® Zero Void® Stressing-End with Metal Ring** to cut tendon tails to a precise length, unlike other methods.

The **GTI® GROUT-LOCK® Pocket Former**, consisting of a pocket former with a lock ring that can be used with the **GTI® Zero Void® System**, is a unique concept to improve the quality and longevity of post-tensioning tendons by providing a mechanical bond that holds the grout plug tightly in place against the surrounding concrete even in less than ideal conditions where the stressing pocket is wet, dirty, covered with grease, or torch residue. The **GTI® GROUT-LOCK® Ring** has an interior concave surface creating a shear key and slides into position on the **GTI® GROUT-LOCK® Pocket Former** holding it in place.

The **GTI® Zero Void® System** eliminates the need to strip the plastic sheathing protecting the strand prior to stressing by using a special tool, the **GTI® Sheathing Stripper®**, to remove the sheathing from inside the anchor cavity immediately prior to stressing. There is no bare strand exposure during construction.

The grooves in the metal ring provide a mechanical connection of the **GTI® Zero Void® Grease Cap** that allows the cap to be quickly and permanently locked in place at the proper depth thus allowing an easy gauge of proper cap installation. **GTI® Zero Void® Grease Caps** are designed especially for the **GTI® Zero Void® System**. The cap is part of the **GTI® Zero Void® System** and is pre-filled with a precise amount of grease that is held in place by a clear membrane. The cut tendon tail breaks the clear membrane when the cap is locked into place. Once the clear membrane is severed, the grease displaced by the tendon tail will fill the wedge cavity, further enhancing the corrosion protection within the **GTI® Zero Void® System**.

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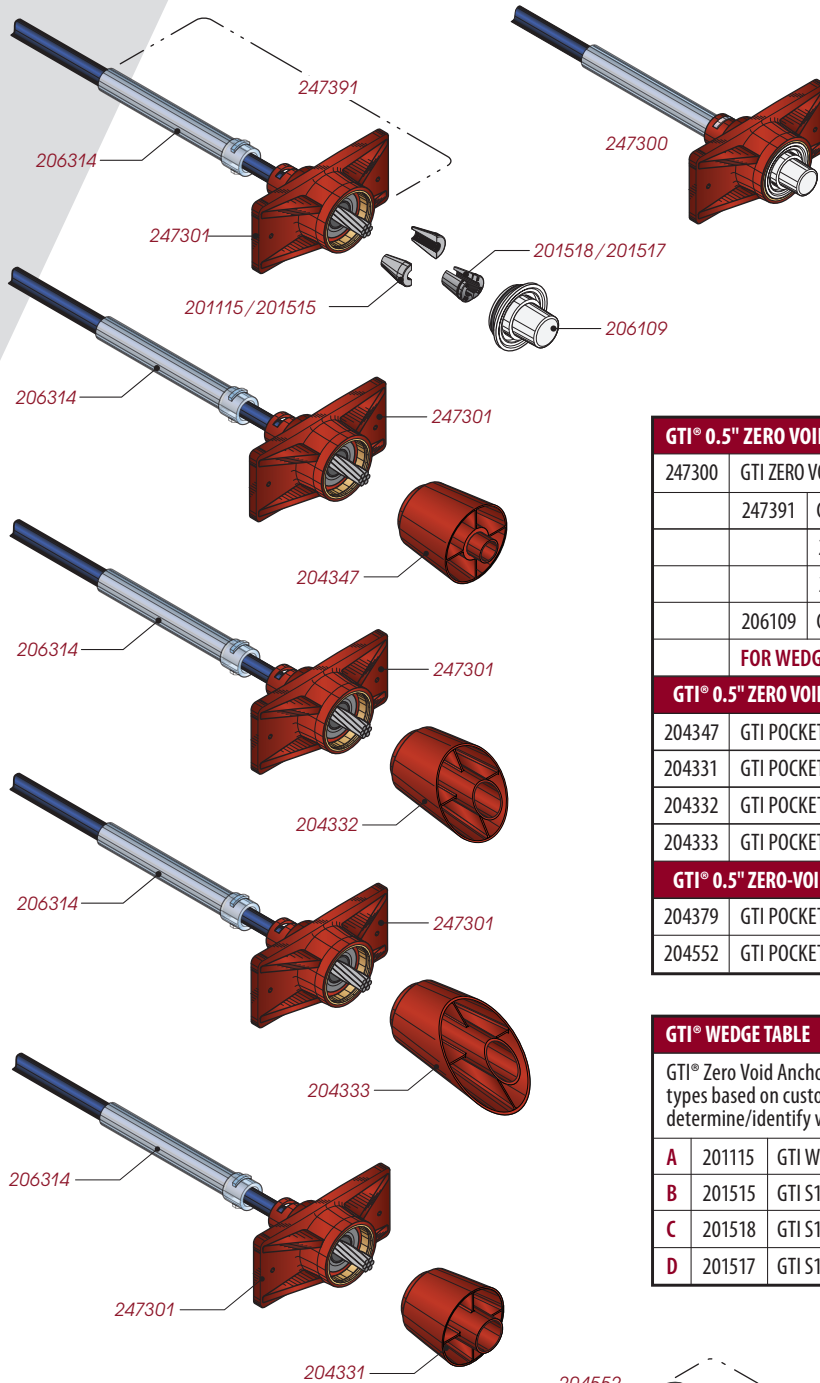
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# GTI® 0.5" Zero Void® Stressing-End (Metal Ring)

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## GTI® 0.5" ZERO VOID STRESSING-END (METAL RING)

247300	GTI ZERO VOID ENCAPSULATION SET, METAL RING, SM1-05, including		
247391	GTI .5" ZERO VOID ENCAPSULATION, LE W/RING & SEAL, SM1-05		
247301	GTI .5" ZERO VOID ENCAPSULATION, LE, SM1-05		
206314	GTI .5" ZERO VOID SEAL, 6", TRANSPARENT		
206109	GTI CAP, LE/DE W/GREASE, CLEAR		

FOR WEDGE PART NUMBER SEE WEDGE TABLE

## GTI® 0.5" ZERO VOID STRESSING-END POCKET FORMERS (METAL RING)

204347	GTI POCKET FORMER, 5ZV, MR, T/PS, 7/8" SHANK
204331	GTI POCKET FORMER, 5ZV, MR, T/PS, SHANK
204332	GTI POCKET FORMER, 5ZV, MR, T/PS, 30 DEG, SHANK
204333	GTI POCKET FORMER, 5ZV, MR, T/PS, 45 DEG, SHANK

## GTI® 0.5" ZERO-VOID STRESSING-END POCKET FORMERS (METAL RING) (GROUT-LOCK®)

204379	GTI POCKET FORMER, 5ZV, MR/TMR, 7/8" SHANK, GROUT-LOCK
204552	GTI POCKET FORMER, GROUT-LOCK RING

## GTI® WEDGE TABLE

GTI® Zero Void Anchorage Kits are sold with a variety of wedge types based on customer preference. See table below to determine/identify wedge type.

A	201115	GTI WEDGE, 2 PIECE .5", 1.2" LONG
B	201515	GTI S1-05 2-PIECE WEDGE, 1.2" LONG
C	201518	GTI S1-05 2-PIECE WEDGE, W/CLIP
D	201517	GTI S1-05 2-PIECE WEDGE, W/CLIP, SMOOTH

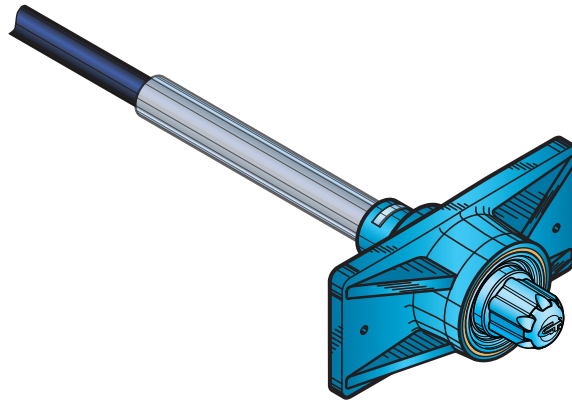




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## GTI® 0.5" Zero Void® Stressing-End (Metal Ring-Threaded)



**General Technologies, Inc.** designs and supplies the most advanced and reliable Encapsulation Systems for Unbonded Post-tensioning available today. The **GTI® Zero Void® Encapsulation System** is a proven method of providing corrosion protection for unbonded tendons. Our patented system consists of an anchor casting encapsulated in a thick polyethylene material with excellent chemical and cold temperature resistance. The **GTI® Zero Void® System** eliminates the need to fill sleeves (tubes) with grease as required by ACI and PTI Guide Specifications.

The **GTI® Zero Void® Stressing-End Threaded Metal Ring** allows cutting tendons with **GTI® Plasma Cutter**, **GTI® PocketShear®**, or oxyacetylene torch. The **GTI® Plasma Cutter** generates a minimal amount of heat during cutting and has no effect on the heat treatment of strand or wedges compared to using oxyacetylene torch cutting. Additionally, the **GTI® Plasma Cutter** and **GTI® PocketShear®** quickly cut the tendon tail to a precise length, unlike other methods. The threaded metal ring protects the encapsulation from the heat generated by an oxyacetylene torch.

The **GTI® Zero Void® Stressing-End Threaded Metal Ring** allows the use of a threaded mandrel so that **GTI® Nail-Less Pocket Formers** can be used thus eliminating nails to fasten the stressing anchor to the edge form thus eliminating staining of the concrete surface.

The **GTI® GROUT-LOCK® Pocket Former**, consisting of a pocket former with a lock ring that can be used with the **GTI® Zero Void® System**, is a unique concept to improve the quality and longevity of post-tensioning tendons by providing a mechanical bond that holds the grout plug tightly in place against the surrounding concrete even in less than ideal conditions where the stressing pocket is wet, dirty, covered with grease, or torch residue. The **GTI® GROUT-LOCK® Ring** has an interior concave surface creating a shear key and slides into position on the **GTI® GROUT-LOCK® Pocket Former** holding it in place.

The **GTI® Zero Void® System** eliminates the need to strip the plastic sheathing protecting the strand prior to stressing by using a special tool, the **GTI® Sheathing Stripper®**, to remove the sheathing from inside the anchor cavity immediately prior to stressing. There is no bare strand exposure during construction.

The threads in the metal ring provide a mechanical connection of the **GTI® Zero Void® Grease Cap** that allows the cap to be quickly and permanently locked in place at the proper depth thus allowing an easy gauge of proper cap installation. **GTI® Zero Void® Grease Caps** are designed especially for the **GTI® Zero Void® System**. The cap is part of the **GTI® Zero Void® System** and is pre-filled with a precise amount of grease that is held in place by a clear membrane. The cut tendon tail breaks the clear membrane when the cap is locked into place. Once the clear membrane is severed, the grease displaced by the tendon tail will fill the wedge cavity, further enhancing the corrosion protection within the **GTI® Zero Void® System**.

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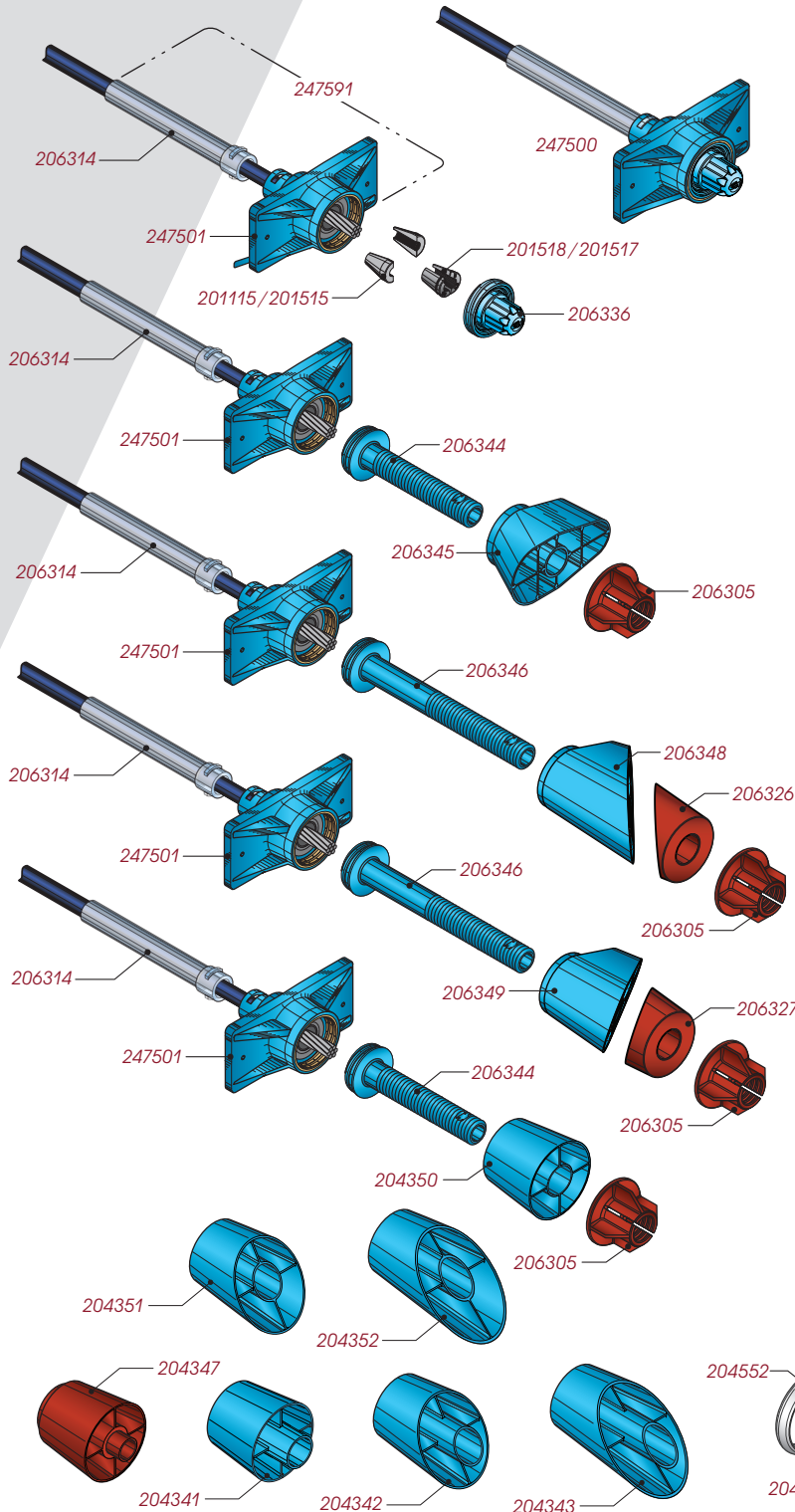


**GENERAL TECHNOLOGIES, INC.®**



# GTI® 0.5" Zero Void® Stressing-End (Metal Ring-Threaded)

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GTI® 0.5" ZERO VOID STRESSING-END (METAL RING – THREADED)		
247500	GTI .5" ZERO VOID ENCAPSULATION, METAL RING, THREADED, SET, SM1-05, including	
	247591	GTI .5" ZERO VOID ENCAPSULATION, METAL RING, THREADED & SEAL, SM1-05
	247501	GTI .5" ZERO VOID ENCAPSULATION, METAL RING, THREADED, SM1-05
	206314	GTI .5" ZERO VOID SEAL, 6", TRANSPARENT
	206336	GTI .5" ZERO VOID LE CAP, THREADED W/GREASE
FOR WEDGE PART NUMBER SEE WEDGE TABLE		
GTI® 0.5" ZERO VOID STRESSING-END POCKET FORMERS (METAL RING - THREADED) (NAIL-LESS SYSTEM)		
206345	GTI .5" ZERO VOID LE NAILLESS POCKET FORMER, PLASMA, BLUE	
206348	GTI .5" ZERO VOID POCKET FORMER 45 DEG, PLASMA, BLUE	
	206326	GTI .5" Z-VOID POCKET FORMER 45 DEG, NUT SPACER
206349	GTI .5" ZERO VOID POCKET FORMER 30 DEG, PLASMA, BLUE	
	206327	GTI .5" Z-VOID POCKET FORMER 30 DEG, NUT SPACER
204350	GTI POCKET FORMER, 5ZV, TMR, T/PS, NO SHANK	
204351	GTI POCKET FORMER, 5ZV, TMR, T/PS, 30 DEG, NO SHANK	
	206327	GTI .5" Z-VOID POCKET FORMER 30 DEG, NUT SPACER
204352	GTI POCKET FORMER, 5ZV, TMR, T/PS, 45 DEG, NO SHANK	
	206326	GTI .5" Z-VOID POCKET FORMER 45 DEG, NUT SPACER
Note: the above pocket formers require a mandrel and nut.		
206344	GTI .5" Z-VOID LE NAILLESS POCKET FORMER MANDREL THREADED	
206346	GTI .5" Z-VOID LE NAILLESS POCKET FORMER, MANDREL, THREADED LONG	
206305	GTI .5" Z-VOID POCKET FORMER, NUT	
GTI® 0.5" ZERO-VOID STRESSING-END POCKET FORMERS (METAL RING - THREADED)		
204347	GTI POCKET FORMER, 5ZV, MR, T/PS, 7/8" SHANK	
204341	GTI POCKET FORMER, 5ZV, TMR, T/PS, SHANK	
204342	GTI POCKET FORMER, 5ZV, TMR, T/PS, 30 DEG, SHANK	
204343	GTI POCKET FORMER, 5ZV, TMR, T/PS, 45 DEG, SHANK	
GTI® 0.5" ZERO-VOID STRESSING-END POCKET FORMERS (METAL RING - THREADED) (GROUT-LOCK®)		
204379	GTI POCKET FORMER, 5ZV, MR/TMR, 7/8" SHANK, GROUT-LOCK	
204552	GTI POCKET FORMER, GROUT-LOCK RING	

GTI® WEDGE TABLE		
GTI® Zero Void Anchorage Kits are sold with a variety of wedge types based on customer preference. See table below to determine/identify wedge type.		
A	201115	GTI WEDGE, 2 PIECE .5", 1.2" LONG
B	201515	GTI S1-05 2-PIECE WEDGE, 1.2" LONG
C	201518	GTI S1-05 2-PIECE WEDGE, W/CLIP
D	201517	GTI S1-05 2 PIECE WEDGE, W/CLIP, SMOOTH